

## Summit Agenda

(In-person attendees must be preregistered.)

### Day 1

- Summit Opening
  - Land Acknowledgment
  - Housekeeping & Ground Rules
    - Meg Zaletel, Executive Director, Anchorage Coalition to End Homelessness
- Welcoming Remarks
  - Margaret Salazar, HUD Regional Administrator, Region 10
- Continuum of Care (CoC)/Anchorage Coalition to End Homelessness (ACEH), Advisory Council Members, and general participant introductions
- Landlord Housing Partnership (LHP) Overview – “What is it, and how does it work?”
- Working Lunch
  - Topic: “What is a lease, and why do we use them?”
- The Difference Between Transitional & Permanent Housing

### Day 2

- Opening for Day 2
  - Land Acknowledgment
  - Housekeeping & Ground Rules
- Welcome back – Q&A Kick-off
- Eviction Prevention Program – Alaska Court System
- Working Lunch
  - Topic: “What are your biggest challenges to keeping clients housed or being a landlord for people who have experienced homelessness?”
- Permanent Supportive Housing (PSH) Overview